

J219A型 (88吨) 900千牛热室压铸机

Model J219A (88 Ton)

900kN Hot Chamber Die Casting Machine



用途和特点

本机器适用于压铸锌、铅等低熔点有色金属零件，可广泛应用于汽车、摩托车、仪器仪表、日用五金、家用电器等工业部门。

本机器液压系统选用流量及压力双比例阀，速度及压力都可随意调整，压射力大，压射速度可达6m/s。三缸式自动升降结构，使升降模座更加平衡方便。

本机器选用三段锁模，低压锁模有效保护模板和模具。

本机器选用进口的电器和液压元件，性能稳定，安全可靠。

Features and applications

The machine could process low melting point metal of colored alloy of zinc and lead, which are widely used in automobile and motorcycle parts, instruments, household hardware and home appliances industry.

Hydraulic pressure is controlled by flow and pressure proportion value, speed and pressure can be regulated, Hydraulic boosting is constant and effective, injection rate over 6m/s. 3-pot automatic lift structure make module lift more balanced and convenient.

The machine adopt 3-moment locking module, low pressure effectually protect module and die.

The machine is equipped with electronics and hydraulic pressed parts of import. The machine it is controlled by program which is stable and reliable.



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主要规格和参数 Main Specifications And Parameters

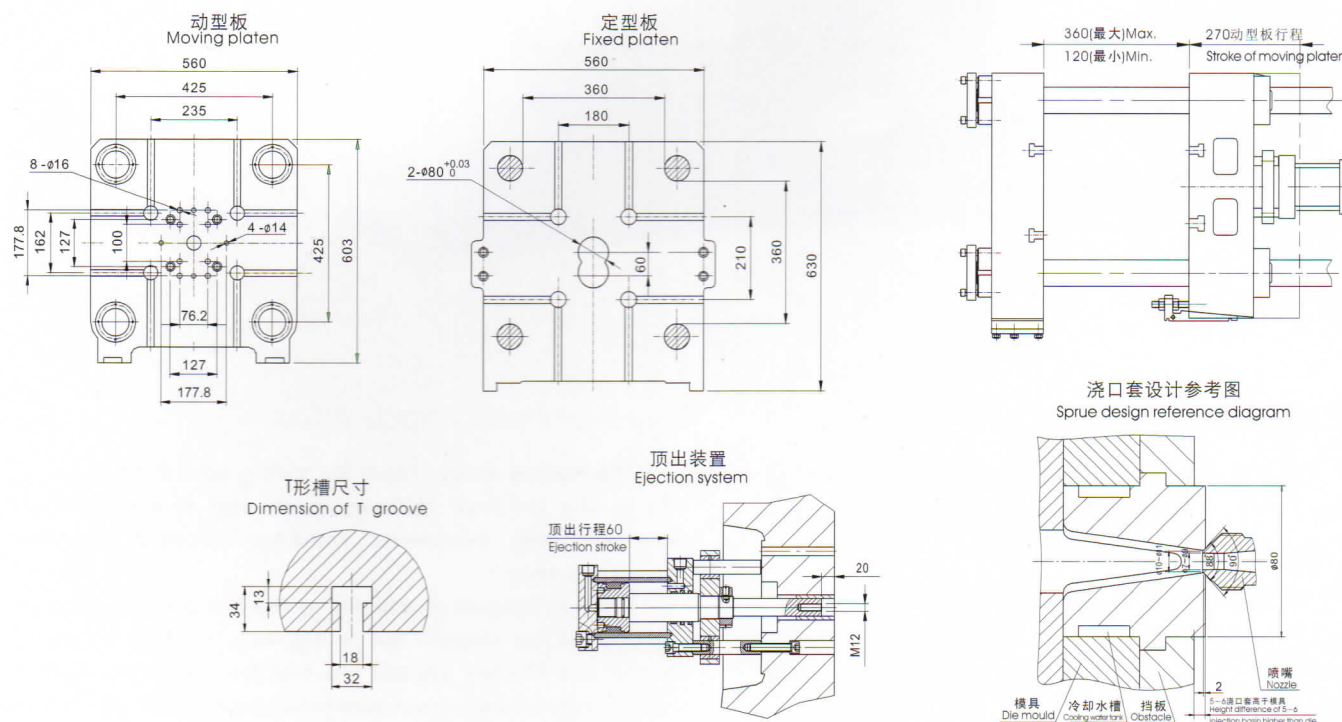
合型力 Die locking force	kN	900
动型板行程 Stroke of moving platen	mm	270
拉杠内间距(水平×垂直) Inner space between the bars (H×V)	mm	360×360
压铸模厚度 (最小/最大) Thickness of die block (Min./Max.)	mm	120/360
压射力 Injection force	kN	75
压射全行程 Injection stroke	mm	130
顶出力 Ejection force	kN	60
顶出行程 Ejection stroke	mm	60
标准压室直径 Diameter of shot sleeve	mm	60

铸件最大投影面积 Max. projecting area of casting	cm ²	236
叶片泵工作压力 Working pressure of vane pump	MPa	12
电动机功率 Motor power	kW	11
一次金属注入量(锌) Dosage of fluid metal per shot (Zinc)	kg	1.6
坩埚有效容量(锌) Effective volume of crucible (Zinc)	kg	350
燃烧炉耗油量 Oil consumption of burner	kg/h	1.5~6.0
油箱容量 Volume of oil tank	kg	250
机器重量 Machine weight	kg	4700
机器外形尺寸(长×宽×高) Overall dimensions (L×W×H)	mm	4300×1800×2250

● 主要规格和参数如有更改，恕不另行通知 If these specifications and parameters are changed, we won't inform you

模具安装图

CHART FOR DIE MOUNTING



基础安装图

CHART FOR INSTALLATION FOUNDATION

